ABSTRACT OF THE DISCLOSURE

A throttle control device has ~~a~~ throttle body (TB) in which an intake passage (1a) is formed. A throttle valve (2) is rotatably arranged within the intake passage. A motor (4) rotates the throttle valve. The throttle body ~~is equipped with~~ has a gear accommodating chamber (19), ~~within~~ in which ~~there~~ is arranged ~~a~~ gear mechanism (35). The gear mechanism ~~is adapted to transmit~~ transmits the rotation of the motor to the throttle valve, and has at least one gear (14). A shaft (34; 134) rotatably supports the gear. The shaft is a unitary member formed integrally on a wall surface (lb, 18b) of the gear accommodating chamber in a cantilever fashion. ~~Alternatively, the~~ The shaft may have ~~a~~ first shaft portion (34a) formed integrally on ~~a~~ first wall surface (lb) of the gear accommodating chamber in a cantilever fashion and ~~a~~ second shaft portion (34b) formed integrally on ~~a~~ second wall surface (18a) of the gear accommodating chamber in a cantilever fashion.